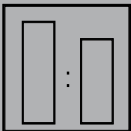
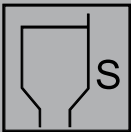
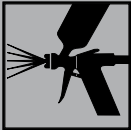
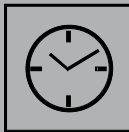




Technical Information Sheet

Product: **Matt Clear 82-56 VOC 2.1**

APPLICATION DATA:				
	Mixing ratio:	2:1 with MS Hardener 30-76 (30-86, 30-66) 10 % Reducer 35-60		
	Applica- tion vi- scosity:	At 20°C DIN Cup 4 mm Spray viscosity: 15 sec.		
	Spray coats/coat thickness:	2 full layers. 50 microns Gun opening: 1.3 mm.		
Flash-off time:		10 min before forced drying		
	Drying: at 20°C	Dust free: 15 minutes		Ready for assembly:
		Dry to Touch: 40 minutes		8-10 hours
Pot life at 20°C:		4 hours		
Mixture		Matt Clear 82-56	Clear 82-41	Degree of mat
		100%	---	Full matt
		75%	25%	Medium matt
		50%	50%	Semimatt
		25%	75%	Semigloss

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligation [mrt-11]