



# Technical Data Sheet



## **Product: Automotive Art Stone Chip Water Based 9004**

<b>Features:</b>	<ul style="list-style-type: none"><li>• Water based</li><li>• Fast drying, it forms an elastic film</li><li>• It contains thixotropy</li></ul>																
<b>Benefits:</b>	<ul style="list-style-type: none"><li>• It is an environmentally friendly product</li><li>• Good resistance to stone impact, abrasion and corrosion</li><li>• Easy to apply</li></ul>																
<b>Recommended Use:</b>	Stone Chip Water Based can be applied on Epoxy Primer, polyurethane fillers, hardened paints and metal sheet protecting it from corrosion.																
<b>Materials for the job:</b>	<ul style="list-style-type: none"><li>• Automotive Art Stone Chip Water Based 9004</li><li>• Schutz Gun</li></ul>																
<b>Physical properties:</b>	<table><tr><td><b>Specific gravity (kg/l):</b></td><td>1.2</td></tr><tr><td><b>Flash point:</b></td><td>-</td></tr><tr><td><b>Vol.% solids:</b></td><td>4%</td></tr><tr><td><b>Coverage:</b></td><td>8 m<sup>2</sup>/L/50 μm (2.0 mil)</td></tr><tr><td><b>Viscosity DINCP 4mm/20°C:</b></td><td>-</td></tr><tr><td><b>Gloss:</b></td><td>Matt</td></tr><tr><td><b>Color:</b></td><td>Black</td></tr><tr><td><b>V.O.C. (RTS):</b></td><td>93 g/l</td></tr></table>	<b>Specific gravity (kg/l):</b>	1.2	<b>Flash point:</b>	-	<b>Vol.% solids:</b>	4%	<b>Coverage:</b>	8 m <sup>2</sup> /L/50 μm (2.0 mil)	<b>Viscosity DINCP 4mm/20°C:</b>	-	<b>Gloss:</b>	Matt	<b>Color:</b>	Black	<b>V.O.C. (RTS):</b>	93 g/l
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<b>V.O.C. (RTS):</b>	93 g/l																
<b>Cleaning the equipment:</b>	Lacquer Thinner 6-051																
<b>Shelf Life:</b>	Under normal storage conditions minimum two years (unopened tins).																
<b>Pretreatment:</b>	Clean area well																
<b>Mixing ratio: Hardener</b>	Ready to use																
<b>Nozzle size:</b>	Texture: Schutz Gun																
<b>Spraying Pressure:</b>	1-3 bar (15-45 p.s.i.)																
<b>Application:</b>	Apply with spray gun using normal spraying motion.																
<b>Drying time: At 20° C At 60° C IR short wave</b>	The drying depends on ventilation, temperature and humidity. 6 hr. 45-60 min 15-20 min																



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<b>Guide Color:</b>	N/A.	
<b>Sanding:</b>	N/A	N/A
<b>Pot life at 20° C:</b>	N/A	
<b>Warnings:</b>	Use water to clean the equipment, if the product is dry use acetone.	