

DC5995 Low VOC Glamour Clear

Application Procedures



Products	DC5995 Low VOC Glamour Clear 851 Prep and Wash 909 Final Wipe AM900 Aero-Max Pre-Kleano DH99 Low VOC Fast Hardener DH100 Low VOC Hardener DH105 Low VOC Hardener - High Temp VR Series Reducers									
Cleaning	See Topcoat Section - "Cleaning & Preparing Vehicle for Topcoating" for vehicle prep.									
Topcoating	See Topcoat Section - Diamont or ONYX HD Basecoat									
Mixing Ratio	4:1:1 4 parts DC5995 1 part DH99, DH100 or DH105 1 part VR Reducer DH105 hardener can be used under high temperature conditions.									
Application	2 medium wet coats 3 to 4 minutes flash between coats									
Drying	<table><thead><tr><th></th><th>Dust Free</th><th>Dry Time to Handle</th></tr></thead><tbody><tr><td>22°C/72°F</td><td>30 minutes</td><td>2 hours</td></tr><tr><td>Buff and Polish Time</td><td colspan="2">30 minutes after bake</td></tr></tbody></table>		Dust Free	Dry Time to Handle	22°C/72°F	30 minutes	2 hours	Buff and Polish Time	30 minutes after bake	
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22°C/72°F	30 minutes	2 hours								
Buff and Polish Time	30 minutes after bake									
Sanding/ Polishing	Wet Sand - 1500 grit or finer									
Notes	May be baked for 30 minutes at 60°C/140°F if desired.									



DC5995 Low VOC Glamour Clear

Technical Data



Characteristics

DC5995 Low VOC Glamour Clear is a two component, high solids, acrylic urethane clear that can be applied over Diamont or ONYX HD basecoat colors. DC5995 Low VOC Glamour Clear produces a high gloss, durable and chemical resistant finish.

Technical Data

Viscosity	14-16 sec. #4 Ford cup
Fluid Tip (HE Gravity)	1.4-1.5 mm
Fluid Tip (HVLV Gravity)	1.4-1.5 mm
Air Pressure (HVLV/HE)	9 psi at air cap
Number of Coats	2 medium wet coats
Thickness	2.0-2.5 mils
Pot Life	3-4 hours @ 20°C/68°F
Coverage	305 sq ft/gal @ 2.0 mils
VOC as Applied	250 gms/ltr (2.1 lbs/gal)

Things to DO:

- Do use the appropriate NIOSH/MSHA respirator. Consult product label for details.
- Do use 809 Fisheye Eliminator in DC5995 if necessary.
- Do measure amount of hardener and reducer - DO NOT ESTIMATE.
- Do use the DC5995 mixture within 3 - 4 hours for best results.
- Do use DF21 Flex Agent when painting flexible parts. See Flexible Parts section of manual.

Things NOT to DO:

- Do not attempt to recoat DC5995 until the final coat has dried for a minimum of 24 hours.
- Do not use DC5995 if the shop temperature is below 15°C/60°F.