



# Refinishing Course Body Filler Application



## **Product: Automotive Art MultiMetal 5-120**

<b>Features:</b>	<ul style="list-style-type: none"> <li>• Premium Lightweight Body Filler</li> <li>• Creamy and smooth</li> <li>• Adheres to galvanize, zinc, aluminum &amp; fiberglass surfaces.</li> </ul>				
<b>Benefits:</b>	<ul style="list-style-type: none"> <li>• Easy to apply/extended workability/ easy sanding</li> <li>• Stain free, tack free</li> <li>• Can be used on all metals</li> </ul>				
<b>Recommended Use:</b>	For leveling large repaired areas and filling small and large dents				
<b>Materials and tools for the job:</b>	<ul style="list-style-type: none"> <li>• Automotive Art MultiFiller 5-120</li> <li>• Hardener</li> <li>• Mixing board and spreader</li> </ul>				
<b>Pretreatment:</b>	Remove rust from metal areas by sanding or sand blasting then clean surface with Automotive Art Universal Cleaner 1- 95. Make sure surface is dry before repairing.				
<b>Mixing ratio: Hardener</b>	<table style="width: 100%; border: none;"> <tr> <td style="width: 70%;">Automotive Art MultiMetal 5-120</td> <td style="text-align: right;">100%</td> </tr> <tr> <td>Automotive Art Hardener</td> <td style="text-align: right;">2 – 3%</td> </tr> </table>	Automotive Art MultiMetal 5-120	100%	Automotive Art Hardener	2 – 3%
Automotive Art MultiMetal 5-120	100%				
Automotive Art Hardener	2 – 3%				
<b>Application:</b>	Check surface for moisture or contamination before filling. Spread filler using a plastic spreader, using slow, firm strokes, applying in one direction.				
<b>Drying time: At 20°</b>	15 to 20 minutes				
<b>Guide Colour:</b>	Apply Automotive Art Guide Colour by brush then wipe off with clean cloth. Refer to guide Colour Application.				
<b>Sanding:</b>	Use: P80 – 180. Then guide coat and fine sand with 220 – 240.				
<b>Pot life at 20° C:</b>	Approx. 3 – 4 minutes at room temperature.				
<b>Warnings:</b>	<p>The use of too much or too little hardener may lead to problems like poor adhesion, soft cure, and poor workability.</p> <p>Too much hardener may result in bleeding or staining.</p> <p>Do not apply on surfaces with contamination or moisture.</p> <p>Do not return unused mixture to can as it will harden remaining contents.</p>				