



# Refinishing Course



## **Product: Automotive Art Filler 5-140 Easy Fill**

<b>Features:</b>	<ul style="list-style-type: none"> <li>• Creamy</li> <li>• High Quality Resins</li> <li>• Light weight body filler</li> </ul>				
<b>Benefits:</b>	<ul style="list-style-type: none"> <li>• Easy to spread and work with</li> <li>• Easy to sand</li> <li>• Perfect for edges</li> <li>• Tack free</li> </ul>				
<b>Recommended Use:</b>	For leveling large repaired areas and filling small and large dents				
<b>Materials and tools for the job:</b>	<ul style="list-style-type: none"> <li>• Automotive Art Easy Fill 5-140</li> <li>• Hardener</li> <li>• Mixing board and spreader</li> </ul>				
<b>Pretreatment:</b>	Remove rust from metal areas by sanding or sand blasting then clean surface with Automotive Art Universal Cleaner 1- 95.				
<b>Mixing ratio: Hardener</b>	<table style="width: 100%; border: none;"> <tr> <td style="width: 60%;">Automotive Art Easy Fill 5-140</td> <td style="text-align: right;">100%</td> </tr> <tr> <td>Automotive Art Hardener</td> <td style="text-align: right;">2 – 3%</td> </tr> </table>	Automotive Art Easy Fill 5-140	100%	Automotive Art Hardener	2 – 3%
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<b>Application:</b>	Check surface for moisture or contamination before filling. Spread filler using a plastic spreader, using slow, firm strokes, applying in one direction.				
<b>Drying time: At 20°</b>	15 to 20 minutes				
<b>Guide Colour:</b>	Apply Automotive Art Guide Colour by brush then wipe off with clean cloth. Refer to guide Colour Application.				
<b>Sanding:</b>	80-120 grit / file. Then guide coat and fine sand with 180 – 240.				
<b>Pot life at 20° C:</b>	Approx. 3 minutes at room temperature.				
<b>Warnings:</b>	<p>Before removing filler from container, thoroughly mix from bottom to top and knead hardener tube before squeezing out hardener. The use of too much or too little hardener may lead to problems like excessive pinholes, poor adhesion, soft cure, and poor workability.</p> <p>Too much hardener will result in bleeding or staining.</p> <p>Do not use cardboard or any absorbent material as a mixing board</p>				