Refinishing Course
Body Filler Application

Product: ***Power Grip - 5-160***

Features:	• Creamy • High Quality Resins, special formula • Adheres to galvanize, zinc, aluminum & fiberglass surfaces.
Benefits:	• Easy to apply/extended workability/ easy sanding • Stain free, tack free • Can be used on all metals
Recommended Use:	For leveling large repaired areas and filling small and large dents
Materials and tools for the job:	• Automotive Art Power Grip Body Filler 5-160 • Hardener • Mixing board and spreader
Pretreatment:	Remove rust from metal areas by sanding or sand blasting then clean surface with Automotive Art Universal Cleaner 1- 95.
Mixing ratio: **Hardener**	Automotive Art Power Grip Body Filler 5-160 100% Automotive Art Hardener 2 – 3%
Application:	Check surface for moisture or contamination before filling. Spread filler using a plastic spreader, using slow, firm strokes, applying in one direction.
Drying time: **At 20°**	15 to 20 minutes
Guide Colour:	Apply Automotive Art Guide Colour by brush then wipe off with clean cloth. Refer to guide Colour Application.
Sanding:	Use: P80 – 120. Then guide coat and fine sand with 180 – 240.
Pot life at 20° C:	Approx. 3 – 4 minutes at room temperature.
Warnings:	The use of too much or too little hardener may lead to problems like poor adhesion, soft cure, and poor workability. Too much hardener may result in bleeding or staining. Do not apply on surfaces with contamination or moisture. Do not return unused mixture to can as it will harden remaining contents.