





# Technical Data Sheet

## **Product: Automotive Art Accelerator 20-10**

<b>Features:</b>	<ul style="list-style-type: none"> <li>Special additive that can be use with 2K isocyanate hardeners to speed-up the curing process</li> </ul>																
<b>Benefits:</b>	<ul style="list-style-type: none"> <li>Using small amount of Automotive Art 20-10 Accelerator will reduce the drying and curing process of Primers, Motocryl paint and clears.</li> </ul>																
<b>Recommended Use:</b>	You can reduce drying and baking time of urethane primers, 2K paints and clear coats. Use a maximum of 5% of accelerator.																
<b>Materials for the job:</b>	<ul style="list-style-type: none"> <li>Automotive Art Accelerator 20-10</li> </ul>																
<b>Physical properties:</b>	<table style="width: 100%; border: none;"> <tr> <td style="width: 60%;"><b>Specific gravity (kg/l):</b></td> <td>0.91</td> </tr> <tr> <td><b>Flash point:</b></td> <td>25°C / 75°F</td> </tr> <tr> <td><b>Vol.% solids:</b></td> <td>-</td> </tr> <tr> <td><b>Coverage:</b></td> <td>-</td> </tr> <tr> <td><b>Viscosity:</b></td> <td>-</td> </tr> <tr> <td><b>Gloss:</b></td> <td>-</td> </tr> <tr> <td><b>Color:</b></td> <td>Clear</td> </tr> <tr> <td><b>V.O.C. (RTS):</b></td> <td><b>910 g/l (7.6 Lbs/gal)</b></td> </tr> </table>	<b>Specific gravity (kg/l):</b>	0.91	<b>Flash point:</b>	25°C / 75°F	<b>Vol.% solids:</b>	-	<b>Coverage:</b>	-	<b>Viscosity:</b>	-	<b>Gloss:</b>	-	<b>Color:</b>	Clear	<b>V.O.C. (RTS):</b>	<b>910 g/l (7.6 Lbs/gal)</b>
<b>Specific gravity (kg/l):</b>	0.91																
<b>Flash point:</b>	25°C / 75°F																
<b>Vol.% solids:</b>	-																
<b>Coverage:</b>	-																
<b>Viscosity:</b>	-																
<b>Gloss:</b>	-																
<b>Color:</b>	Clear																
<b>V.O.C. (RTS):</b>	<b>910 g/l (7.6 Lbs/gal)</b>																
<b>Pretreatment:</b>	Clean surface with Automotive Art Wax and Grease Remover 20-95																
<b>Cleaning the equipment:</b>	Lacquer Thinner 60-4																
<b>Shelf Life:</b>	Under normal storage conditions minimum one years (unopened tins).																
<b>Mixing ratio: Hardener</b>	100% by Vol. of Primer, Motocryl or Clear mixed with hardener 1-5% by Vol. of 20-10 0 – 10% by Vol. reducer																
<b>Application:</b>	Refer to Primer, Motocryl or clears application																
<b>Drying time: At 20°</b> 	Automotive Art Accelerator 20-10 at 2-3% will reduce drying time by about 30% to 50% in time, depending ambient condition and hardener used.																
<b>Guide Color:</b>																	



# Technical Data Sheet

<p><b>Sanding:</b></p>  Two icons illustrating sanding: the first shows a hand using a sanding block on a surface, and the second shows a hand using a sanding disc on a wheel.	Refer to Primer application.
<p><b>Pot life at 20° C:</b></p>	
<p><b>Warnings:</b></p>	Adding more than 5% Accelerator will affect the gloss in the clear.