
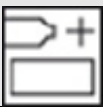




Technical Data Sheet

Body Filler Application



Product: AART 5-200 Multisoft Filler 1KG

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| Features: | <ul style="list-style-type: none"> Two component polyester putty Medium dense Applicable to even out inequalities on wood (harder types), concrete, etc. |
| Benefits: | <ul style="list-style-type: none"> Well workable for filling small to medium sized disparities Easy to sand Free of pinhole Easy to apply |
| Recommended Use: | Designed for filling common surfaces including cast iron, aluminum, zinc and fiberglass. |
| Materials for the job: | <ul style="list-style-type: none"> AART 5-200 Multisoft Filler Cream Hardener PBO Plastic or metal spreader and mixing board. |
| Physical properties: | <p>Specific gravity (kg/l):</p> <p>Flash point: -</p> <p>Vol.% solids: -</p> <p>Coverage: -</p> <p>Viscosity: -</p> <p>Gloss: -</p> <p>Color: Beige</p> <p>V.O.C. (RTS): Applied: 51 g/l</p> |
| Pretreatment:  | <ul style="list-style-type: none"> Remove rust by sanding or sand blasting. Clean with Automotive Art Universal Cleaner 20-95 – refer to Preparatory Treatment. Sand damaged areas on not well-cured old paintwork to bare metal. Bring new spare parts to bare metal |
| Cleaning the equipment: | Lacquer Thinner 6-051 |
| Shelf Life: | Under normal storage conditions minimum 12 months (unopened tins). |
| Mixing ratio: Hardener  | <p>Automotive Art 5-200 Multisoft filler 100%</p> <p>Automotive Art Hardener 2%</p> |
| Application: | Check surface for moisture or contamination before filling. Spread filler using a plastic spreader, using slow, firm strokes, applying in one direction. |



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| Drying time: At 20° (68°F)  | 25 to 30 minutes |
| Guide Color: | Apply Automotive Art Guide Color by brush, aerosol or charcoal powder application. Refer to guide Color Application. |
| Sanding:  | Dry sand with 80-120 grit. Then guide coat and fine sand with 180/240 |
| Pot life at 20°C (68°F): | Approx. 5 minutes at 23°C (73.4°F) and hardening ratio 100:2 |
| Warnings: | <p>The use of too much or too little hardener may lead to problems like poor adhesion, soft cure, and poor workability. Always need tube before squeezing out hardener</p> <p>Too much hardener may result in bleeding or staining.</p> <p>Do not apply on surfaces with contamination or moisture.</p> <p>Do not return unused mixture to can as it will harden remaining contents.</p> |

