





Technical Data Sheet





Product: Automotive Art Eurofil Gold 5-250

Features:	<ul style="list-style-type: none"> Premium Lightweight Body Filler Creamy and smooth Easy feather - edging Adheres to steel, galvanize, zinc, aluminum & fiberglass surfaces. 																
Benefits:	<ul style="list-style-type: none"> Easy to apply/extended workability/ easy sanding Provides Highest Level of Stain Resistance Tack free Can be used on all metals 																
Recommended Use:	For leveling large repaired areas and filling small and large dents. For use on steel, electrozinc-coated, galvanized, aluminum or polyester surfaces.																
Materials for the job:	<ul style="list-style-type: none"> Automotive Art Eurofil Gold Cream Hardener Mixing board and spreader 																
Physical properties:	<table style="width: 100%; border: none;"> <tr> <td>Specific gravity (kg/l):</td> <td></td> </tr> <tr> <td>Flash point:</td> <td>32°C / 90°F</td> </tr> <tr> <td>Vol.% solids:</td> <td>-</td> </tr> <tr> <td>Coverage:</td> <td>-</td> </tr> <tr> <td>Viscosity:</td> <td>900 x 10³ cps 20°C 68°F Brookfield</td> </tr> <tr> <td>Gloss:</td> <td>-</td> </tr> <tr> <td>Color:</td> <td>yellow</td> </tr> <tr> <td>V.O.C. (RTS):</td> <td>25 g/l (0.21 lb/gal)</td> </tr> </table>	Specific gravity (kg/l):		Flash point:	32°C / 90°F	Vol.% solids:	-	Coverage:	-	Viscosity:	900 x 10 ³ cps 20°C 68°F Brookfield	Gloss:	-	Color:	yellow	V.O.C. (RTS):	25 g/l (0.21 lb/gal)
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Pretreatment: 	Remove rust from metal areas by sanding or sand blasting then clean surface with Automotive Art Wax and Grease Remover 20-95																
Cleaning the equipment:	Lacquer Thinner 6-051																
Shelf Life:	Under normal storage conditions minimum two years (unopened tins).																
Mixing ratio: Hardener 	<table style="width: 100%; border: none;"> <tr> <td>Automotive Art Eurofil Gold 5-250</td> <td style="text-align: right;">100%</td> </tr> <tr> <td>Automotive Art Hardener</td> <td style="text-align: right;">2 – 3%</td> </tr> </table>	Automotive Art Eurofil Gold 5-250	100%	Automotive Art Hardener	2 – 3%												
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Application:	Check surface for moisture or contamination before filling. Spread filler using a plastic or metal spreader, using slow, firm strokes, applying in one direction.
Drying time: At 20° 	15 to 20 minutes
Guide Color:	Apply Automotive Art Guide Color by brush, aerosol or charcoal powder application. Refer to guide Color Application.
Sanding: 	Dry sand with 80 - 180 grit. Then guide coat and fine sand with 220/240.
Pot life at 20° C:	Approx. 3 minutes at room temperature.
Warnings:	<p>The use of too much or too little hardener may lead to problems like poor adhesion, soft cure, and poor workability. Always knead tube before squeezing out hardener</p> <p>Too much hardener may result in bleeding or staining.</p> <p>Do not apply on thermoplastic finishes and wash primer.</p> <p>Do not apply on surfaces with contamination or moisture.</p> <p>Do not return unused mixture to can as it will harden remaining contents.</p>