
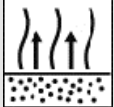







# Technical Data Sheet

<p><b>Spraying pressure:</b></p>	<p>HVLP: 2.0-2.5 bar (30-35 p.s.i.) See Info Manufacturer          RP 2.5 bar (35 p.s.i.) See Info Manufacturer          High pressure: approx. 4 bar (60 p.s.i.)</p>						
<p><b>Application:</b></p> <p><b>Total Re-spray/Blending in</b></p> <div style="display: flex; align-items: center;">   </div>	<p>For total re-spray apply two full coats</p> <p><i>flash off</i> time of 8 to 10 minutes at 20°C between coats.</p> <p><b>For spot blending:</b> refer to blending-in topcoat Metallics / Solids</p> <p><b>Coat Thickness:</b> 50 µm (2.0 mil)</p>						
<p><b>Drying time:</b></p> <div style="display: flex; align-items: center;">  <div style="margin-left: 10px;"> <p><b>At 20° C</b></p> <p><b>At 60° C</b></p> </div> </div>	<table style="width: 100%; border: none;"> <tr> <td style="width: 33%;"><b><u>Tack-free:</u></b></td> <td style="width: 33%;"><b><u>Ready for assembly:</u></b></td> <td style="width: 34%;"></td> </tr> <tr> <td>10 minutes</td> <td>30 min.</td> <td></td> </tr> </table>	<b><u>Tack-free:</u></b>	<b><u>Ready for assembly:</u></b>		10 minutes	30 min.	
<b><u>Tack-free:</u></b>	<b><u>Ready for assembly:</u></b>						
10 minutes	30 min.						
<p><b>Pot life at 20° C:</b></p>	4 hours						
<p><b>Remarks:</b></p>	<p>Humidity affects clear coat components, so the application equipment should be absolutely dry. Close the hardener container immediately after use.</p> <p>Do not use at temperatures lower than +50°F/10°C . In this case, dry in spray booth.</p>						