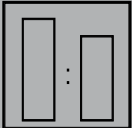
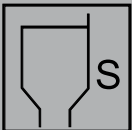
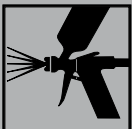
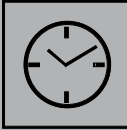




Technical Information Sheet

Product: **Matt Clear 82-56 VOC 2.1**

APPLICATION DATA:			
	Mixing ratio:	2:1 with MS Hardener 30-76 (30-86, 30-66) 10 % Reducer 35-60	
	Application viscosity:	At 20°C DIN Cup 4 mm Spray viscosity: 15 sec.	
	Spray coats/coat thickness:	2 full layers. 50 microns Gun opening: 1.3 mm.	
Flash-off time:		10 min before forced drying	
	Drying: at 20°C	Dust free: 15 minutes	Ready for assembly:
		Dry to Touch: 40 minutes	8-10 hours
Pot life at 20°C:		4 hours	
Mixture	Matt Clear 82-56	Clear 82-41	Degree of mat
	100%	---	Full matt
	75%	25%	Medium matt
	50%	50%	Semimatt
	25%	75%	Semigloss