



### Primer > Caliber Epoxy Zinc

#### STEP 01

##### Temperature



**20-25 °C\***

**68-77 °F\***

- ✓ Air,
- ✓ Product &
- ✓ Substrate

*\* Consult your Endura Representative for use outside these ranges.*

#### STEP 02

##### Product Preparation

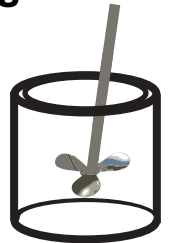


**5 Part Component A**  
**1 Part Component B**

#### STEP 03

##### Mixing

**2**  
**Minutes\***



Paint must be thoroughly mixed.

*\* Additional mixing time is required in cooler temperatures.*

#### STEP 04

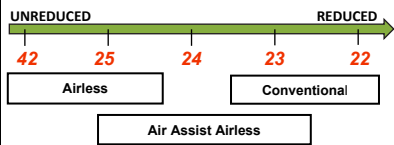
##### Spraying Viscosity



Ford 4 Viscosity Cup at 68°F (20°C)

Viscosity in seconds

Reduce viscosity as required



#### STEP 05

##### Spray Gun Setup



Feed Type	Fluid Tip	Application Pressures (heel of gun)	Fluid Delivery
Siphon Feed	1.6-1.8 mm	40-50 psi	
Gravity Feed	1.6-1.8 mm	30-40 psi	
Pressure Feed	1.4-1.8 mm	50-60 psi	10-14 oz/min
Air Assist Airless	13-15 Thou	1,000-1,800 psi	
Airless	13-15 Thou	1,700-3,000 psi	

##### Application



**5.5 - 9.0**  
**mils wet**



**3.0 - 5.0**  
**mils DFT**

Current TDS revision 1.6