



# Technical Data Sheet

## Automotive Art Multi-Plas Filler 5-220



### General Information:

Automotive Art Multi-Plas Plastic Filler 5-220 is an incredibly flexible putty that has a creamy texture with excellent adhesion – It's perfect for rigid or flexible plastic parts.

- Adheres to plastic and fiberglass surfaces
- Super smooth with excellent feather edging
- Stain and tack free
- Perfect for plastic bumpers
- No adhesion promoter required.

### Substrates:

PP, EPDM, EPDM/PP, TPO, ABS

### Mixing Ratio:



**100%** by vol. Automotive Art Power Grip  
**2%** by vol. Universal Cream Hardener

### Part #

5-220

**Pot Life:** 4-6 minutes at 20°C (68°F)

### Application:



Check surface for moisture or contamination before filling. Spread filler using a plastic or metal spreader, using slow, firm strokes, applying in one direction.  
Can be used with mesh for cuts, holes, and tab repair.

### Drying Times:



At 20°C (68°F)

**To Sand:** 25-30 min

### Surface

### Preparation:



- Sand area with P 80 – P120
- Clean surface 20-70 Anti-static cleaner

### Sanding:



Dry sand with P 150 grit. Then guide coat and fine sand with P 240-280 grit.

### Packing & Shelf Life:

**Sizes:** 1Kg

**Shelf life:** Under normal storage conditions 12 months (unopened tins).

### Notes:

- The use of too much or too little hardener may lead to problems like poor adhesion, soft cure, and poor workability.
- Too much hardener may result in bleeding or staining.
- Do not apply on surfaces with contamination or moisture.
- Do not return unused mixture to can as it will harden remaining contents.
- If wet sanding, allow 12 hours for moisture evaporation.
- For best results use AART primers before topcoating

### Technical Data:

Volume Ratio	n/a
Specific Gravity:	
Flash Point:	
Solids Vol %:	
Solids Wt. %:	
Coverage:	
Viscosity DINCUP 4mm/20°C :	n/a
Gloss:	Matt
Color:	Dark Grey
V.O.C. Actual:	
V.O.C. Regulatory RTS (less water, less exempts):	35 gal/lbs
Applicable Use Category:	Fillers & Putties

See Material Safety Data Sheet and Labels for additional Safety Information and handling instructions.