



# Technical Data Sheet

## Automotive Art Eurofil Gold 5-250



### General Information:

Automotive Art Eurofil Gold Body Filler 5-250 is a European premium stain free body filler. It has a creamy texture. It's very easy to spread and sand with excellent adhesion to most surfaces. This filler does not need to be finished with putty, making it very cost effective and time saving.

- Adheres to steel, galvanize, zinc, aluminum and fiberglass surfaces
- Stain free
- No putty needed
- Pinhole resistant

### Substrates:

Bare Steel, Aluminum, Galvanized, Original paint, Fiberglass, polyester body fillers.

### Mixing Ratio:



**100%** by vol. Automotive Art Power Grip  
**2-3%** by vol. Universal Cream Hardener

### Part #

5-250

**Pot Life once activated:** 3-5 minutes at 20°C (68°F)

### Application:



Check surface for moisture or contamination before filling. Spread filler using a plastic or metal spreader, using slow, firm strokes, applying in one direction.

### Drying Times:



At 20°C (68°F)

**To Sand:** 15-20 min

### Surface Preparation:



- Remove rust from metal areas by sanding or sand blasting.
- Scuff area with P 80 – P120
- Clean surface with 20-95 Wax & grease remover or 20-70 Anti-static cleaner

### Sanding:



Dry sand with P 80-180 grit. Then guide coat and fine sand with P 220-240 grit.

### Packing & Shelf Life:

**Sizes:** 3L

**Shelf life:** Under normal storage conditions two years (unopened tins).

### Notes:

- The use of too much or too little hardener may lead to problems like poor adhesion, soft cure, and poor workability.
- Too much hardener may result in bleeding or staining.
- Do not apply on surfaces with contamination or moisture.
- Do not return unused mixture to can as it will harden remaining contents.
- If wet sanding, allow 12 hours for moisture evaporation.
- For best results use AART primers before topcoating.

### Technical Data:

Volume Ratio	n/a
Specific Gravity:	
Flash Point:	32°C / 90°F
Solids Vol %:	
Solids Wt. %:	
Coverage:	
Viscosity DINCP 4mm/20°C :	n/a
Gloss:	
Color:	Yellow
V.O.C. Actual:	
V.O.C. Regulatory RTS (less water, less exempts):	25 gal/lbs, 0.21 lbs/gal
Applicable Use Category:	Fillers & Putties

See Material Safety Data Sheet and Labels for additional Safety Information and handling instructions.