

TECHNICAL SERVICE BULLETIN**Mixing Limco Supreme Plus Basecoat****Number: LIMBUL1160-E****Date: August, 2014**

When making Limco Supreme Plus Basecoat intermix colors, it is important to follow a few simple tips to ensure a quality finish.

- 1) Be sure to rotate all stock. Any new base and LA1399 Basecoat Mixing Clear should be mixed on a mechanical paint shaker for 15 minutes before placing on the intermix machine. Old material can cause problems with both color matching and general appearance.
- 2) Tinting bases and LA1399 on a mixing machine need to be agitated for 15 minutes at the start of the work day and every 4 hours during the day to ensure good color matching.
- 3) Be sure to add the tinting bases first to the container, followed by the LA1399. The LA1399 should always be the last ingredient into the intermix formula.
- 4) When mixing a Limco Supreme Plus Basecoat color formula, the material must be thoroughly mixed mechanically (for 5 minutes) within 10 minutes of adding the LA1399.
- 5) The LA1399 can be omitted from color formulas for storage purposes. However, when the LA1399 is eventually added prior to application, it must be mixed thoroughly into the color (for 5 minutes) within 10 minutes of adding the LA1399.

Failing to use a mechanical paint shaker to mix the tinting bases prior to installation on the mixing machine, or to fully mix in the LA1399 Basecoat Mixing Clear into the color formula greatly increases the chance of seed formation in the Limco Supreme Plus Basecoat, as does waiting more than 10 minutes before mixing the paint.

Making sure that these tips are followed will help ensure a quality Limco Supreme Plus basecoat finish.

At BASF, The Chemical Company, our goal is to help you make *your* business better. If you have any questions on this or any other BASF Limco refinish product or procedure, you may contact the BASF Technical Service Department at (800) 825-3000 - option 2, or visit our website at www.basfrefinish.com.