

# DC5995 Low VOC Glamour Clear

## Application Procedures



<b>Products</b>	DC5995 Low VOC Glamour Clear 851 Prep and Wash 910 Universal Prep Cleaner AM900 Aero-Max Pre-Kleano DH99 Low VOC Fast Hardener DH100 Low VOC Hardener DH105 Low VOC Hardener - High Temp VR Series Reducers		
<b>Cleaning</b>	See Topcoat Section - "Cleaning & Preparing Vehicle for Topcoating" for vehicle prep.		
<b>Topcoating</b>	See Topcoat Section - Diamont or ONYX HD Basecoat		
<b>Mixing Ratio</b>	<b>4:1:Up to 10%</b>  4 parts DC5995 1 part DH99, DH100 or DH105 Up to 10% VR Reducer  DH105 hardener can be used under high temperature conditions.		
<b>Application</b>	2 medium wet coats 3 to 4 minutes flash between coats		
<b>Drying</b>	<b>Dust Free</b>	<b>Dry Time to Handle</b>	
	<b>22°C/72°F</b>	30 minutes	2 hours
	<b>Buff and Polish Time</b> 30 minutes after bake		
<b>Sanding/ Polishing</b>	Wet Sand - 1500 grit or finer		
<b>Notes</b>	May be baked for 30 minutes at 60°C/140°F if desired.		



# DC5995 Low VOC Glamour Clear

## Technical Data



### Characteristics

DC5995 Low VOC Glamour Clear is a two component, high solids, acrylic urethane clear that can be applied over Diamont or ONYX HD basecoat colors. DC5995 Low VOC Glamour Clear produces a high gloss, durable and chemical resistant finish.

### Technical Data

<b>Viscosity</b>	14-16 sec. #4 Ford cup
<b>Fluid Tip (HE Gravity)</b>	1.4-1.5 mm
<b>Fluid Tip (HVLP Gravity)</b>	1.4-1.5 mm
<b>Air Pressure (HVLP/HE)</b>	9 psi at air cap
<b>Number of Coats</b>	2 medium wet coats
<b>Thickness</b>	2.0-2.5 mils
<b>Pot Life</b>	3-4 hours @ 20°C/68°F
<b>Coverage</b>	305 sq ft/gal @ 2.0 mils
<b>VOC as Applied</b>	250 gms/ltr (2.1 lbs/gal)

### Things to DO:

- Do use the appropriate NIOSH/MSHA respirator. Consult product label for details.
- Do use 809 Fisheye Eliminator in DC5995 if necessary.
- Do measure amount of hardener and reducer - DO NOT ESTIMATE.
- Do use the DC5995 mixture within 3 - 4 hours for best results.
- Do use DF21 Flex Agent when painting flexible parts. See Flexible Parts section of manual.

### Things NOT to DO:

- Do not attempt to recoat DC5995 until the final coat has dried for a minimum of 24 hours.
- Do not use DC5995 if the shop temperature is below 15°C/60°F.