DC5995 Low VOC Glamour Clear



Application Procedures

Products DC5995 Low VOC Glamour Clear

851 Prep and Wash

910 Universal Prep Cleaner AM900 Aero-Max Pre-Kleano DH99 Low VOC Fast Hardener DH100 Low VOC Hardener

DH105 Low VOC Hardener - High Temp

VR Series Reducers

Cleaning | See Topcoat Section - "Cleaning & Preparing Vehicle for Topcoating" for vehicle prep.

Topcoating | See Topcoat Section - Diamont or ONYX HD Basecoat

Mixing Ratio | 4:1:Up to 10%

4 parts DC5995

1 part DH99, DH100 or DH105

Up to 10% VR Reducer

DH105 hardener can be used under high temperature conditions.

Application 2 medium wet coats

3 to 4 minutes flash between coats

Drying | Dust Free Dry Time to Handle

22°C/72°F 30 minutes 2 hours

Buff and Polish Time 30 minutes after bake

Sanding/ Polishing Wet Sand - 1500 grit or finer

Notes | May be baked for 30 minutes at 60°C/140°F if desired.

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Characteristics

DC5995 Low VOC Glamour Clear is a two component, high solids, acrylic urethane clear that can be applied over Diamont or ONYX HD basecoat colors. DC5995 Low VOC Glamour Clear produces a high gloss, durable and chemical resistant finish.

Technical Data

Viscosity	14-16 sec. #4 Ford cup
Fluid Tip (HE Gravity)	1.4-1.5 mm
Fluid Tip (HVLP Gravity)	1.4-1.5 mm
Air Pressure (HVLP/HE)	9 psi at air cap
Number of Coats	2 medium wet coats
Thickness	2.0-2.5 mils
Pot Life	3-4 hours @ 20°C/68°F
Coverage	305 sq ft/gal @ 2.0 mils
VOC as Applied	250 gms/ltr (2.1 lbs/gal)
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Things to DO:

- Do use the appropriate NIOSH/MSHA respirator.
 Consult product label for details.
- Do use 809 Fisheye Eliminator in DC5995 if necessary.
- Do measure amount of hardener and reducer DO NOT ESTIMATE.
- Do use the DC5995 mixture within 3 4 hours for best results.
- Do use DF21 Flex Agent when painting flexible parts. See Flexible Parts section of manual.

Things NOT to DO:

- Do not attempt to recoat DC5995 until the final coat has dried for a minimum of 24 hours.
- Do not use DC5995 if the shop temperature is below 15°C/60°F.

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous and should be used according to label directions and technical data information. Appropriate respiratory protection should be worn at all times while products are in use - read product label and Material Safety Data Sheet (MSDS) for specific details. Statements and methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only and are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Voldelite Organic Compound (VCQ) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Aftering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.