

HR50 Blending Solvent

Application Procedures



Products	HR50 Blending Solvent UNO HD Color DH46 Normal Hardener	
Cleaning	See Topcoat section - "Cleaning & Preparing Vehicle for Topcoating".	
Pretreatments	See Undercoat Section.	
Mixing Ratio	Untinted 1+2% 1 part HR50 2% DH46 For dark shades (blacks, dark blues, etc.) is it recommended that the tinted option be used.	Tinted 1:5 1 part Activated UNO HD 5 parts HR50
Application	1 to 2 coats 2 to 5 minutes flash between coats	
Drying	60°C/140°F 30 minutes	
Sanding/ Polishing	If polishing is necessary use only a fine or non abrasive polish.	
Notes	Sand the repair area with the recommended grit paper (P400-P600). Compound or ultra fine sand the undamaged area with P1500 (or finer).	



HR50 Blending Solvent

Technical Data

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Characteristics

HR50 Blending Solvent is a specially developed product for blending. It can be used with UNO HD, is easy to use, quick drying and ensures successful blends.

Technical Data

Viscosity	13-15 sec. #4 Ford cup
Fluid Tip (HE Gravity)	1.3 mm
Fluid Tip (HVLP gravity)	1.3 mm
Air Pressure (HVLP/HE)	10 psi at air cap
Number of Coats	1-2 coats
Thickness	0.2 mil
Pot Life	1 hour
Coverage	175 sq ft/gal @ (1.0 mil)
VOC as Applied	786 gms/liter (6.6 lbs/gal)

Things to DO:

- Do use the appropriate NIOSH/MSHA respirator. Consult product label for details.
- Do measure the hardener - DO NOT ESTIMATE.

Things NOT to DO:

- Do not attempt to recoat until the final coat has dried a minimum of 24 hours.
- Do not use if the shop temperature is below 15°C/60°F.