

DE17 Chromate Free Etch Primer

as a Pretreatment Primer



Products	DE17 Chromate Free Etch Primer 851 Prep and Wash 910 Universal Prep Cleaner AM900 Aero-Max Pre-Kleano DA17 Etch Primer Activator R-M 2K Primers RMR15 Low VOC Reducer VR0 Ultra Low VOC Reducer
Cleaning	See Undercoat Section - Cleaning the Vehicle Surface
Pretreatments	N/A
Mixing Ratio	Low VOC 1:1:150% 100 parts DE17 100 parts DA17 150 parts VR0 or RMR15
Application	1 light coat over all bare metal areas
Drying	20°C/68°F 10 to 15 minutes (Before applying R-M 2K Primers)
Sanding/ Polishing	N/A
Notes	Do not apply polyester body-fillers over DE17. Do not use DE17 in Delaware.



DE17 Chromate Free Etch Primer

as a Pretreatment Primer Technical Data



Characteristics

DE17 Chromate Free Etch Primer is a non-chromated two part universal pretreatment primer for use under R-M 2K Primers. DE17 offers excellent adhesion and corrosion protection when used as a pretreatment primer over steel, aluminum, zinc or galvanized metals. DE17 must be mixed with DA17 Etch Primer Activator prior to use.

Technical Data

Viscosity	18-20 sec. #4 Ford cup
Fluid Tip (HE Gravity)	1.3-1.5 mm
Fluid Tip (HVLP Gravity)	1.3-1.5 mm
Air Pressure (HVLP/HE)	6-10 psi at air cap
Number of Coats	1 light coat
Thickness	0.25-0.5 mils
Pot Life	48 hours @ 20°C/68°F
Coverage	434 sq ft/gal @ 0.5 mil
VOC as Applied	Low VOC 660 gms/ltr (5.5 lbs/gal)

Things to DO:

- Do use the appropriate NIOSH/MSHA respirator. Consult product label for details.
- Do apply R-M 2K Primers over DE17.
- Do measure the amount of activator and reducer - DO NOT ESTIMATE.
- Do check local regulations to ensure proper usage.
- Do apply 1 light coat of DE17.
- Do use within 48 hours of mixing.

Things NOT to DO:

- Do not use fisheye eliminator in DE17.
- Do not use flex agents in DE17.
- Do not use HR5 Jet5 in DE17.
- Do not use if shop temperature is below 15°C/60°F.
- Do not use over flexible parts.
- Do not topcoat directly.