



TDS – PRESTIGE 2.1 VOC HS Euro Clearcoat

Components-

- ABX-520300 2.1 VOC HS Euro Clearcoat
- ABX-530325 2.1 VOC Hardener - Fast
- ABX-530350 2.1 VOC Hardener - Medium
- ABX-530375 2.1 VOC Hardener - Slow

Mixing Ratio (2:1)

- Mix two parts Clearcoat with one part Hardener.

Pot Life

- 1 Hour.

Application

- Apply two (2) to (3) three wet coats.
- Allow each coat to flash between coats.

Flash / Dry Times

Air Dry @ 70°F (21°C)

- Flash 10 – 20 minutes
- Dust-free 30 minutes
- Deliver 12 – 24 hours
- Buffing 12 – 24 hours

Force Drying @ 140°F (60°C)

- Purge Time 10 minutes
- Bake Time 40 minutes
- Deliver/Polishing/Recoating After 1 hour cool down

Spray Gun Set Up

- HVLP/LVLP - Fluid Tip Size 1.3 mm - 1.4 mm
- Air Pressure Refer to spray gun manufacturer's recommendations for regulatory compliance

Personal Protection

- For use by trained professionals only.
- Read label, directions, and MSDS before use.
- Use appropriate Personal Protective Equipment while mixing and spraying.