



TDS – PROTECT Low VOC Epoxy Primer Grey

Components-

- ABX-710302 LOW VOC Epoxy Primer - Grey
- ABX-720300 Epoxy Hardener

Mixing Ratio (1:1)

- Mix one part Primer with one part Hardener.

Pot Life

- 12 Hours.

Application

- Apply two (2) to three (3) single coats. Allow each coat to flash between coats.
- 50% Overlap.

Flash / Dry Times

Air Dry @ 70°F (21°C)

- Flash 10 – 20 minutes
- Dry time 1 – 2 hours
- Sand 12 hours

Short Wave Infrared (High Setting)

- Time 10 minutes

Force Drying @ 140°F (60°C)

- Bake Time 30 minutes

Final Sanding

- Dry & DA P400 – P600 Grit
- Wet Sand P500 – P600 Grit

Spray Gun Set Up

- HVLP/LVLP - Fluid Tip Size 1.4 mm - 1.6 mm
- Air Pressure HVLP (6 – 10 PSI at the cap)

Personal Protection

- For use by trained professionals only.
- Read label, directions, and MDDS before use.
- Use appropriate Personal Protective Equipment while mixing and spraying.