



## TDS – REFLECT Glamour 4:1 Clearcoat

### Components-

- ABX-100300 4:1 Clearcoat
- ABX-110325 Hardener - Fast
- ABX-110350 Hardener - Medium
- ABX-110375 Hardener - Slow

### Mixing Ratio (4:1)

- Mix four parts Clearcoat with one part Hardener.

### Pot Life

- 1 Hour.

### Application

- Apply two (2) coats. Allow each coat to flash between coats.
- Allow 2 – 5 minutes between coats for wet on wet application.

### Flash / Dry Times

#### Air Dry @ 70°F (21°C)

• Flash	ABX-110325 2-5 minutes	ABX-110350/75 5 minutes
• Dust-free	15 minutes	45 - 60 minutes
• Deliver	3 hours	8 hours
• Buffing	24 hours	24 hours

#### Force Drying @ 120°F (49°C)

• Bake Time	ABX-110350/75 30 minutes
• Deliver/Polishing/Recoating	After cool down

### Spray Gun Set Up

- HVLP/LVLP - Fluid Tip Size 1.2 mm - 1.4 mm
- Air Pressure HVLP (8 – 10 air cap psi) / Conventional (50 – 60 psi)

### Personal Protection

- For use by trained professionals only.
- Read label, directions, and MSDS before use.
- Use appropriate Personal Protective Equipment while mixing and spraying.