



TDS – STONE BUILT 2K Low VOC Primer, Grey

Components-

- ABX-120302 2K LOW VOC Primer - Grey
- ABX-130300 2K Hardener

Mixing Ratio (4:1)

- Mix four parts Primer with one part Hardener.

Pot Life

- 1 Hour.

Application

- Apply two (2) to three (3) medium – wet to wet coats. Allow each coat to flash between coats.
- 50% Overlap.

Flash / Dry Times

Air Dry @ 70°F (21°C)

- Flash 5 – 10 minutes
- To Sand 1 hour
- To Topcoat 1 hour

Force Drying @ 145°F (60°C)

- Bake Time 20 minutes
- Deliver/Polishing/Recoating After cool down

Spray Gun Set Up

- HVLP/LVLP - Fluid Tip Size 1.4 mm - 1.8 mm
- Air Pressure HVLP Inlet (30 psi) / Gravity Feed (30 – 40 psi)

Personal Protection

- For use by trained professionals only.
- Read label, directions, and MDDS before use.
- Use appropriate Personal Protective Equipment while mixing and spraying.